

Work Order ID 51657

August 27, 2009 8:40:00 AM

Page 1

Item ID: K10003

Accept

Revision ID: F

Item Name: Saddle, D205-634-011

Start Date: 9/04/09 Start Qty: 5.00

Required Date: 9/11/09 Req'd Qty: 5.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

CHG 007

Sort/col/21

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/9/08

(5x) 50

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> Sort/col/21

(45)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 51657

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Item ID: K10003

Accept



Setup Start



Revision ID: F

Stop



Item Name: Saddle, D205-634-011

Start Date: 9/04/09 Start Qty: 5.00



Cust Item ID:

Required Date: 9/11/09 Req'd Qty: 5.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location 



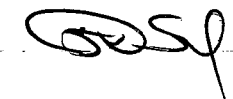
Packaging

Memo

0.00

0.00

Packaging

9/10/09 

140

QC21- Final Inspection - Work Order Release




QC

Memo

0.00

0.00

Quality Control

09/10/22 

MF
09-10-21

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

August 27, 2009 8:39:59 AM

Page 1

Work Order ID: 51657

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 9/04/09

Required Date: 9/11/09

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

5 AN4-51A 16
25 Bolt

Purchased	No		110	Each	416.0000	40.0000						
-----------	----	--	-----	------	----------	---------	--	--	--	--	--	--



112641 SP

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	416	
110328	2	
111635	214	
112314	100	
112489	100	

111635 7x SW

5 AN4-6A 16
5 Bolt

Purchased	No		110	Each	1,054.000	80.0000						
-----------	----	--	-----	------	-----------	---------	--	--	--	--	--	--



9/6/30 5x SP

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	1054	
102602	3	
105810	15	
107534	1	
109545	2	
110399	27	
111279	706	
112314	300	

111279 SP

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 51657



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Parent Item Name: Saddle, D205-634-011

Start Date: 9/04/09

Required Date: 9/11/09

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A		Purchased	No			110	Each	178.0000	20.0000			



Bolt

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	178	
110847	4	
111635	24	
112431	50	
112489	100	



Bolt

Purchased	No	110	Each	624.0000	40.0000
-----------	----	-----	------	----------	---------

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	624	
106513	27	
108471	27	
110372	70	
112314	500	

112489 sf
9/9/30 @ 50 sf

112314 sf

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Date: 9/11/09

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD616

x8

Purchased

No

110

Each

940.0000

40.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

940

107242

3

107959

6

109371

8

110704

23

111193

10

111607

4

112314

886

D2570RevB

x24

Manufactured

No

110

Each

475.0000

120.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

67

47246

67

Main Warehouse

ST36

408

50046

190

50356

218

112314 sf

51519 9/9/30 @ 50 sf

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Saddle, D205-634-011


Comments:

Start Date: 9/04/09

Required Date: 9/11/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE  Saddle, Fwd Out 205		Manufactured	No			110	Each	19.0000	5.0000			

50 520

50

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

12

11644

1

43564

4

47564

7

Main Warehouse

ST433

7

50416

7

D2572RevE



Saddle, Fwd In 205

Manufactured No

110

Each

15.0000

5.0000

351521

9/9/30 5050

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

15

43565

4

50514

11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 51657

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/04/09

Required Date: 9/11/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2573RevE  Manufactured No

Saddle, Aft Out 205

110 Each 19.0000 5.0000



BS1923

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43566

4

44206

1

47566

7

Main Warehouse

ST434

7

50405

7

(42) BS1522 SP
9/10/21

D2574RevE  Manufactured No

Saddle, Aft In 205

110 Each 16.0000 5.0000



BS1523

(32) SP

also (52)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

43567

3

Main Warehouse

ST434

13

50717

13

BS1911 (22) SP
9/10/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011


Start Date: 9/04/09

Required Date: 9/11/09

Comments:


Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2747RevB <i>x4</i>  Set Screw		Manufactured	No			110	Each	221.0000	20.0000			


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	221	
39224	4	
43855	217	

43855 *SP*

D2876RevB <i>x2</i>  Saddle Spacer		Manufactured	No			110	Each	196.0000	10.0000			
--	--	--------------	----	--	--	-----	------	----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	196	
42364	196	

42364 *SP*

D2877RevB <i>x2</i>  Saddle Spacer		Manufactured	No			110	Each	137.0000	10.0000			
--	--	--------------	----	--	--	-----	------	----------	---------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	137	
46518	17	
47292	120	

47292 *SP*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 51657

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/04/09

Required Date: 9/11/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-041RevB Lug Assembly	+1	Manufactured	No			110	Each	24.0000	5.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	24	
47427	5	
50754	7	
51254	12	

① 51673

50

④ 51254

9/9/09

③

D3405-043RevB Lug Assembly	+4	Manufactured	No			110	Each	26.0000	5.0000			
-------------------------------	----	--------------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	26	
46589	1	
46863	1	
47308	3	
47856	1	
50753	8	
51255	12	

④ 51255

50

* ① 51652

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: K10003RevF



Parent Item Name: Saddle, D205-634-011

Start Date: 9/04/09

Required Date: 9/11/09

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE		Manufactured	No			110	Each	16.0000	5.0000			



Tow Ring

51659 50

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

3

48356

3

Main Warehouse

ST464

10

50106

10

D3417-5RevE

Manufactured No

110

Each

0.0000

10.0000



Washer

51649 50

August 27, 2009 8:39:59 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3456-1RevA

1

Manufactured

No

110

Each

46.0000

5.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

39

46752

39

46752 SP

9/9/09

ⓧ

D3533-1RevB

2

Manufactured

No

110

Each

62.0000

10.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

62

47625

62

47625 34

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut	4624	Purchased	No			110	Each	8,968.000	120.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	8968	
107499	5	
110507	926	
111827	5996	
112314	2000	112314 54
15924	0	
8182	41	

MS21043-4
Nut

Purchased

No

110

Each

1,483.000 25.0000

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG	40	
104603	40	

Main Warehouse

ST	1443	
111819	35	
112243	108	
112314	1000	112314 54
112492	300	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	(1)		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	(1)	1			(X)	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	(1)	1				D2571	SADDLE, FWD OUTSIDE
21	(1)	1				D2572	SADDLE, FWD INSIDE
22	(1)	1				D2573	SADDLE, AFT OUTSIDE
23	(1)	1				D2574	SADDLE, AFT INSIDE
24	(8)	8				AN4-51A	BOLT
25	(16)	16				D2570	BUSHINGS
26	(8)	8				MS21042L4	NUT (OR MS21042-4)
27	(8)	8				AN6-12A	BOLT
28	(8)	8				AN960JD616	WASHER
29	(16)	16				AN4-6A	BOLT
30	(32)	32				AN960JD416	WASHER
31	(16)	16				MS21042L4	NUT (OR MS21042-4)
32	(4)	4				D2747	SET SCREW
33	(2)	2				D3533-1	SET SCREW
40	(1)	1				D3407-041	TOW RING (REPLACES D2968-041)
41	(1)	1				D3456-1	WASHER
43	(1)	1				MS21043-4	NUT
44	(2)	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					18	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	(2)	2				D2876	SADDLE SPACER
61	(2)	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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